

## **Technical Product Data Sheet**

## volzAcrylicFoam 74040 PV1



volzAcrylicFoam 74040 PV1 is a double-sided, high-performance, acrylic foam tape. Offering high shear and adhesive strength with very high temperature resistance, it is suitable for applications in the automobile, electronic, and construction industries. The tape is very thin and is ideal for a wide range of applications where thickness, temperature and peel strength are required. It is suitable for various types of metal, plastic, ceramic, stainless steel, aluminum and more.

### **Nominal Values**

**Backing** Acrylic Foam

**Adhesive Type** Acrylic

**Total Thickness** 0,40 mm

**Color** White (08), Grey (55)

**Liner** | Siliconized paper / PE Film, red

Adhesion to Steel | 34,90 N/25 mm

**Shear Strength** 6 kgf/cm<sup>2</sup>

**Static Shear** 3,23 cm<sup>2</sup> /168 h: 1000 g (+23°C), 500 g (+93°C)

**Temperature Resistance** +150°C (short-term), '+93°C (long-term)

**Length** 33 m, other lengths upon request

Width 6 mm, 9 mm, 12 mm, 15 mm, 19 mm, 25 mm, 30 mm, 38 mm, 50 mm, other

widths upon request

**Storage Life** The material can be stored at room temperature for at least 12 months.

Slitting Tolerance Length  $< 33m = \pm 0.4mm (\pm 1/64")$ , Length  $> 33m = \pm 0.8mm (\pm 1/32")$ , Lower

tolerances on inquiry and perhaps against extra charge possible, Cross-

wound spools are not similar to the above mentioned tolerances

**Effective** 11 June 2025



We provide the technical data of our products to the best of our knowledge, but without obligation. Due to the wide range of material and environmental influences, we recommend a suitability test on original products prior to use. Please also note the standard processing guidelines for adhesive tapes, which we will gladly send you upon request.











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#### **Applications**

- Suitable for adhesion to high and medium- surface- energy substrates such as metals (steel, and aluminium), ceramics (glass) and a variety of plastics
- Replacement of mechanical fasteners such as rivets, screws, welds or liquid adhesives
- Automotive
- Construction
- Indoor and outdoor applications

#### **Benefits**

- Excellent adhesion and holding power
- Superb temperature resistance
- Withstands extreme wights and heat
- Very Good UV and chemical resistance

#### **Storage Conditions**

The Rolls should be stored in their packaging protected from light and at a temperature between 21°C to 30°C, with a relative humidity of 50%. When using an adhesive tape stored below 21°C, it is advisable to keep the tape at room temperature for 24 hours to preserve its characteristics.

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