

## IPG® (Intertape®) 4616



IPG® (Intertape®) 4616 is a glass cloth electrical tape. Woven fibreglass backing imparts high temperature resistance and thermal stability, offering outstanding abrasion resistance for a large number of applications. This tape offers high adhesion and resistance to tearing. The rubber thermosetting adhesive gives the tape excellent solvent resistance.

### Nominal Values

<b>Backing</b>	Glass Cloth
<b>Backing Thickness</b>	0,127 mm
<b>Adhesive Type</b>	Natural Rubber, thermosetting
<b>Total Thickness</b>	0,178 mm
<b>Insulation Class</b>	F 155°C (DIN EN 60085, OANZ2 & OANZ8)
<b>Color</b>	White (08), Black (04)
<b>Adhesion to Steel</b>	13,70 N/25 mm
<b>Tensile Strength</b>	765,00 N/25 mm
<b>Elongation at Break</b>	3%
<b>Dielectric Strength</b>	2500 V
<b>Insulation Resistance (megaΩ)</b>	10 <sup>3</sup> Ω
<b>Electrolytic Corrosion</b>	A1,0
<b>Flammability</b>	BU2
<b>UL-File #</b>	E20780
<b>CSA-File #</b>	LR94980
<b>Length</b>	55 m, other lengths upon request
<b>Width</b>	6 mm, 9 mm, 12 mm, 15 mm, 19 mm, 25 mm, 30 mm, 38 mm, 50 mm, other widths upon request
<b>Storage Life</b>	The material can be stored at room temperature for at least 12 months.
<b>Effective</b>	10 May 2021

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## Applications

- Coil insulation wrap
- Relay coverings
- Protective insulating wrap on solenoid coils
- Splicing on electrical transmission lines
- For motor repair shops for bundling and banding heavy gauge magnet wire

## Storage Conditions

The Rolls should be stored in their packaging protected from light and at a temperature between 18°C to 24°C, with a relative humidity of 40% to 50%. When using an adhesive tape stored below 18°C, it is advisable to keep the tape at room temperature for 24 hours to preserve its characteristics.

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